

Hamilton Sundstrand

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Sergey Yesilevich  
Sr. Analyst- Special Processes & NDT

February 11, 2016

DCI AEROTECH  
7515 Lyndon Avenue  
Detroit, MI 48238  
United States

**Attention:** Dave Thompson, - Quality Assurance Director  
Bill Knapp, - Sales Director

**SAP Vendor Number:** 1119753.

**Subject: UTC Aerospace Systems (UTAS) Approved Special Process Accreditation**

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Dear Mr. Thompson and Mr. Knapp,

UTC Aerospace Systems (Hamilton Sundstrand), a division of United Technologies Corporation (UTC), is pleased to inform you that your facility has recently been granted authorization to perform certain manufacturing special processes in accordance with applicable process specifications. This accreditation status is extended until your next onsite review, which will be scheduled no later than **FEBRUARY 11, 2020 (4 YEARS FROM DATE)**.

After successfully completing a recent survey at your company, UTC Aerospace Systems (Hamilton Sundstrand) is pleased to classify you as an accredited supplier for the applicable processes listed on the attached Hamilton Sundstrand Report # 70 and any equipment/processing limitations.

At this time we would also like to make reference to the Nadcap accreditation program. UTC Aerospace Systems (Hamilton Sundstrand) as well as United Technologies Corporation has set an expectation that all special processing facilities maintain Nadcap accreditation for required special processes. Special processing supplier's participation in this program is an expectation of UTC Aerospace Systems (Hamilton Sundstrand) and is strongly recommended going forward.

As such, we rely heavily on the integrity with which your system is implemented. Your effort and responsiveness to the importance of providing goods or services on schedule, at a competitive price, and compliant to our quality requirements are essential to the maintenance of your accreditation status and our combined competitive position.

Our sincere congratulations are extended to you and your personnel and our expectations are for your continued success.

Very Truly Yours,

*Sergey Yesilevich*

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Supplier Quality & Development - Special Processes  
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United Technologies Corporation

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**Enclosure:** Special Process Approvals (Report 70) / Limitations

Vendor Number	Specification Qualification	Spec/Qual Description	Name
119753	QQ-P-35	PASSIVATION	DCI AEROTECH DETROIT CHROME INC
119753	QQ-C-320 CL2 RC40	TREATMENT FOR CRES.	DCI AEROTECH DETROIT CHROME INC
119753	AND OVER	CHROME PLATE	DCI AEROTECH DETROIT CHROME INC
119753	QQ-C-320 CL2 UP TO RC40	CHROME PLATE	DCI AEROTECH DETROIT CHROME INC
119753	AMS-QQ-P-416	COATING, CADMIUM (ELECTRODEPOSITED)	DCI AEROTECH DETROIT CHROME INC
119753	PN14.10	PASSIVATION	DCI AEROTECH DETROIT CHROME INC
119753	ES9-27	TEMPER ETCH	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2418 TYPE 1	INSPECTION	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2417 TY2	COPPER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2417 TY1	ZINC-NICKEL ALLOY PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 201	ZINC-NICKEL ALLOY PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 201 RC40 AND OVER	ELECTROLESS NICKEL PLATE	DCI AEROTECH DETROIT CHROME INC
119753	HS 201 UP TO RC40	ELECTROLESS NICKEL PLATE	DCI AEROTECH DETROIT CHROME INC
119753	QQ-Z-325	PLATE	DCI AEROTECH DETROIT CHROME INC
119753	ASTM B633	ZINC PLATING	DCI AEROTECH DETROIT CHROME INC
119753	CP13.15-02-01	ZINC PLATING	DCI AEROTECH DETROIT CHROME INC
119753	PN13.08-02	PLATING, BRONZE, ELECTRODEPOSITED CADMIUM-TITANIUM	DCI AEROTECH DETROIT CHROME INC
119753	MIL-STD-1500	PLATING	DCI AEROTECH DETROIT CHROME INC
119753	MIL-STD-1500 TYPE I	CADMIUM-TITANIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	MIL-STD-1500 TYPE II	PLATING	DCI AEROTECH DETROIT CHROME INC
119753	PN09.0000-SR-5	CD-TI PLATING, LOW EMBRITTLEMENT	DCI AEROTECH DETROIT CHROME INC
119753	AMS-C-26074 CL1 GRB	CD-TI PLATING, LOW EMBRITTLEMENT	DCI AEROTECH DETROIT CHROME INC
119753	RC40 AND OVER	STRESS / EMBRITTLEMENT	DCI AEROTECH DETROIT CHROME INC
119753	PN13.12-03	RELIEVE	DCI AEROTECH DETROIT CHROME INC
		ELECTROLESS NICKEL PLATE	DCI AEROTECH DETROIT CHROME INC
		PLATING, ELECTROLESS NICKEL	DCI AEROTECH DETROIT CHROME INC

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119753	AMS 2700	Passivation of Corrosion Resistance Alloy	DCI AEROTECH DETROIT CHROME INC
119753	HS 178 CATA	PASSIVATION REQUIREMENT	DCI AEROTECH DETROIT CHROME INC
119753	ASTM B700	SILVER, ELECTRODEPOSITED COATINGS	DCI AEROTECH DETROIT CHROME INC
119753	ASTM A380	PASSIVATION	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL1 TY1 OVER RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL1 TY1 RC40 TO RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL1 TY1 UP TO RC40	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL1 TY2 RC40 TO RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL1 TY2 UP TO RC40	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL1 TY3 UP TO RC40	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL2 TY1 OVER RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL2 TY1 RC40 TO RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL2 TY1 UP TO RC40	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL2 TY2 OVER RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL2 TY2 RC40 TO RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL2 TY2 UP TO RC40	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL2 TY3 RC40 TO RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL2 TY3 UP TO RC40	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL3 TY1 OVER RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL3 TY1 RC40 TO RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL3 TY1 UP TO RC40	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL3 TY2 OVER RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL3 TY2 RC40 TO RC46	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC

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119753	HS 74 CL3 TY2 UP TO RC40	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 74 CL3 TY3 UP TO RC40	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	PN13.08	CADMIUM PLATING SILVER PLATING, FOR HIGH TEMPERATURE APPLICATIONS	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2411		DCI AEROTECH DETROIT CHROME INC
119753	HS 519 GRA RC40 AND OVER	SILVER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 519 GRB RC40 AND OVER	SILVER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 519 TY1 GRB UP TO RC40	SILVER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 519 UP TO RC40	SILVER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	PN13.14	SILVER PLATING PRECISION CHROMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 332		DCI AEROTECH DETROIT CHROME INC
119753	PN13.06	CHROMIUM PLATING PLATING, NICKEL (ELECTRODEPOSITED)	DCI AEROTECH DETROIT CHROME INC
119753	PN13.12	ZINC PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2402	INSPECTION - PENETRANT METHODS OF PENETRANT INSPECTION AND CLASSIFICATION	DCI AEROTECH DETROIT CHROME INC
119753	HS 447	MAGNETIC PARTICLE INSPECTION AND CLASSIF	DCI AEROTECH DETROIT CHROME INC
119753	PN16.03	INSPECTION, MAGNETIC PARTICLE	DCI AEROTECH DETROIT CHROME INC
119753	PN16.04	DYE PENETRANT INSPECTION	DCI AEROTECH DETROIT CHROME INC
119753	HS 31	Standard Practice of Magnetic Particle Examination	DCI AEROTECH DETROIT CHROME INC
119753	ASTM E 1417	INSPECTION, PENETRANT & MAG PARTICLE	DCI AEROTECH DETROIT CHROME INC
119753	ASTM E 1444	MAGNETIC PARTICLE INSPECTION (SUPERCEDED BY ASTM-E1444)	DCI AEROTECH DETROIT CHROME INC
119753	MIL-STD-1907	TEMPER ETCH INSPECTION AND CLASSIFICATIO	DCI AEROTECH DETROIT CHROME INC
119753	MIL-STD-1949	BLACK OXIDE	DCI AEROTECH DETROIT CHROME INC
119753	PN16.05		DCI AEROTECH DETROIT CHROME INC
119753	PN13.02		DCI AEROTECH DETROIT CHROME INC

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119753	HS 826	BLACK OXIDE	DCI AEROTECH DETROIT CHROME INC
119753	MIL-C-13924	BLACK OXIDE (ALL CLASSES)	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2405	PLATING, ELECTROLESS NICKEL	DCI AEROTECH DETROIT CHROME INC
119753	PN14.16-03	DRY FILM LUBRICANT	DCI AEROTECH DETROIT CHROME INC
119753	HS 248 TYA1	SOLID DRY FILM LUBE COATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 248 TYA7	SOLID DRY FILM LUBE COATING	DCI AEROTECH DETROIT CHROME INC
119753	HS 248 TYA9	SOLID DRY FILM LUBE COATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2410 RC40 AND OVER	SILVER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2410 UP TO RC40	SILVER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2404 RC40 AND OVER	NICKEL PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2404 UP TO RC40	NICKEL PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2400 RC40 TO RC46	CADMIUM PLATING PICKLING, CRES	DCI AEROTECH DETROIT CHROME INC
119753	HS 760	PROCESS, FOR	DCI AEROTECH DETROIT CHROME INC
119753	PN14.30	SHOTPEEN	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2430	SHOT PEENING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2432	SHOTPEENING,	DCI AEROTECH DETROIT CHROME INC
119753	AMS-S-13165	COMPUTER MONITORED	DCI AEROTECH DETROIT CHROME INC
119753	MIL-S-13165	SHOT PEENING	DCI AEROTECH DETROIT CHROME INC
119753	HS 67	SHOT PEENING	DCI AEROTECH DETROIT CHROME INC
119753	HS 2062	SHOT PEENING	DCI AEROTECH DETROIT CHROME INC
119753	MIL-C-14550	CONTROL	DCI AEROTECH DETROIT CHROME INC
119753	PN13.19	GLASS BEAD PEENING	DCI AEROTECH DETROIT CHROME INC
119753	PN13.15	COPPER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2485	COPPER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	MIL-C-13924 CL1	PLATING, BRONZE	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2759/9	BLACK OXIDE	DCI AEROTECH DETROIT CHROME INC
119753	PN14.50-03	BLACK OXIDE COAT (LOW ALLOY STEEL)	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2415 UP TO RC40	HYDROGEN	DCI AEROTECH DETROIT CHROME INC
119753	HS 7725	EMBRITTLMENT RELIEF	DCI AEROTECH DETROIT CHROME INC
		WHITE LAYER REMOVAL	DCI AEROTECH DETROIT CHROME INC
		FROM NITRIDED STEELS	DCI AEROTECH DETROIT CHROME INC
		LEAD AND INDIUM	DCI AEROTECH DETROIT CHROME INC
		PLATING	DCI AEROTECH DETROIT CHROME INC
		INSPECTION, ETCH	DCI AEROTECH DETROIT CHROME INC
		PRIOR TO PENETRANT	DCI AEROTECH DETROIT CHROME INC

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119753	AMS 2419	CADMIUM-TITANIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2438	CHROMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	TT-C-490	PHOSPHATE, ZINC, TYPE I	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2400	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2403	NICKEL PLATING - GENERAL PURPOSE	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2404	Electroless Nickel Plating	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2406	CHROMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2410	SILVER PLATING, NICKEL STRIKE, HIGH BAKE	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2412	SILVER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2418	COPPER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2429	PLATING, BRONZE LEAD INDIUM PLATING OF BEARINGS	DCI AEROTECH DETROIT CHROME INC
119753	P1	CHROMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	P142	CHROME PLATE	DCI AEROTECH DETROIT CHROME INC
119753	HS 246 UP TO RC40	ELECTRODEPOSITED COATINGS OF SILVER	DCI AEROTECH DETROIT CHROME INC
119753	ASTM B700 TYPE 1 GRADE A CLASS N	ELECTRODEPOSITED COATINGS OF SILVER	DCI AEROTECH DETROIT CHROME INC
119753	ASTM B700 TYPE 1 GRADE A CLASS S	MAGNETIC PARTICLE INSPECTION (SUPERCEDED BY MIL-STD-1949)	DCI AEROTECH DETROIT CHROME INC
119753	MIL-I-6868	TEMPER ETCH INSPECTION	DCI AEROTECH DETROIT CHROME INC
119753	MIL-STD-867	ZINC PLATE	DCI AEROTECH DETROIT CHROME INC
119753	QQ-Z-325 TY1	ZINC PLATE	DCI AEROTECH DETROIT CHROME INC
119753	QQ-Z-325 TY2	INSPECTION, ETCH PRIOR TO PENETRANT	DCI AEROTECH DETROIT CHROME INC
119753	HS 7725 TY2	SILVER PLATING, COPPER STRIKE	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2412 UP TO RC40	SILVER PLATE, COPPER STRIKE	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2412 RC40 AND OVER	PRE-PENETRANT ETCH	DCI AEROTECH DETROIT CHROME INC
119753	HS 7725 TY1	SILVER PLATING	DCI AEROTECH DETROIT CHROME INC
119753	QQ-S-365	CHEMICAL STRIPPING OF INORGANIC COATINGS	DCI AEROTECH DETROIT CHROME INC
119753	PN15.66	CHROMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2460 CL2 RC40 AND OVER	CHROMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2460 CL2 UP TO RC40	CHROMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2401	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC

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119753	AMS 2401 UP TO RC40 AMS 2401 RC40 AND	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	OVER	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2418 TYPE 2	MASKANT PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2400 UP TO RC40	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2405 UP TO RC33	NICKEL PLATING CHROME PLATE (ALL HARDNESS LEVELS)	DCI AEROTECH DETROIT CHROME INC
119753	HS 246	PLATING, BRONZE	DCI AEROTECH DETROIT CHROME INC
119753	AMS 2429 MASKANT	CHROMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	QQ-C-320	NICKEL PLATING	DCI AEROTECH DETROIT CHROME INC
119753	QQ-N-290	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	QQ-P-416 QQ-P-416 CL1 TY1	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	RC40 AND OVER QQ-P-416 CL1 TY1 UP	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	TO RC40 QQ-P-416 CL1 TY2	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	RC40 AND OVER QQ-P-416 CL1 TY2 UP	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	TO RC40 QQ-P-416 CL2 TY1	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	RC40 AND OVER QQ-P-416 CL2 TY1 UP	CADMIUM PLATING	DCI AEROTECH DETROIT CHROME INC
119753	TO RC40	CADMIUM PLATING PHOSPHATE COATING, TYPE M OR Z	DCI AEROTECH DETROIT CHROME INC
119753	MIL-DTL-16232	PHOSPHATE COATING, HEAVY, MANGANESE OR ZINC BASE	DCI AEROTECH DETROIT CHROME INC
119753	MIL-DTL-16232 TYPE Z CLASS 2	PHOSPHATE COATING, HEAVY, MANGANESE OR ZINC BASE	DCI AEROTECH DETROIT CHROME INC
119753	MIL-DTL-16232 TYPE Z CLASS 3	Supplier Nadcap	DCI AEROTECH DETROIT CHROME INC
119753	SUPPLIER NADCAP ID	Identification Number	DCI AEROTECH DETROIT CHROME INC
119753	NADCAP CP	Nadcap Accreditation - Chemical Processing	DCI AEROTECH DETROIT CHROME INC
119753	NADCAP NDT	Nadcap Accreditation - Non-Destructive Testing	DCI AEROTECH DETROIT CHROME INC